



## INSTALLATION INSTRUCTIONS

PART NO.

- 6841365

PRODUCT DESCRIPTION:

- BRACKET OVAL SIDE BAR

APPLICATION:

- FORD EXPLORER

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PRODUCT SAFETY & LEGAL DISCLAIMER

- **IMPORTANT READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLING, FAILURE TO DO SO MAY CAUSE PERSONAL INJURY OR DAMAGE TO PRODUCT AND/OR PROPERTY.**
- Review the product package and contents prior to beginning the installation. Take care when opening the packaging and removing items. If a return is needed you will want to return the product in its original packaging if possible.
- This instruction guide is provided as a GENERAL installation guide, some vehicles vary dimensionally and may require additional steps.
- Test fit the product on the vehicle prior to any third party modifications and or finishing. The manufacturer and/or distributors do not accept responsibility for third party charges, labor and or third part replacement modifications. Some modifications may void the factory warranty.
- Exercise due-diligence when installing this product. The manufacturer and distributors of this product do not accept any responsibility for vehicle damage or personal injury resulting from the installation of this product. Careless installation and operation can result in serious injury or equipment damage.
- This product is for general off-road use. All liability for installation and use rests with the owner/operator.
- INSTALLER: Once installation is complete, please return this guide along with other documentation included in this product back to the consumer for future reference. The manufacturer/distributors of this product do not guarantee this particular version will be available at a later date.

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## INSTALLATION INSTRUCTIONS

### INJURY HAZARD

- Please complete a shop and tool inspection prior to beginning the installation.
- Always make sure you have a clean, dry and well lit work area.
- Always remove jewelry, loose fitting clothing and wear protective gloves and eye protection.
- Always use extreme caution when jacking or raising a vehicle for work. Set the emergency brake and use tire/wheel block and jack stands. Refer to the vehicle manufacturer hand book. Utilize the vehicle manufacturers designated lifting points.
- Always use appropriate and adequate care in lifting parts during disassembly and installation. Seek help in lifting heavy or large items into place. Utilize jacks and or lifting devices when available.
- Always insure products are secure during disassembly and installation.
- Always wear eye protection and take steps to protect any exposed skin during the installations. Drilling, cutting and grinding plastic and metal may create flying particles that can cause injury.
- Always use extreme caution when drilling, cutting and or grinding on a vehicle. Thoroughly inspect the area to be drilled, on both sides of material, prior to modification and relocate any objects that may become damaged.
- Always assemble and tighten all fasteners per the installation instructions.
- Always route electrical cables carefully. Avoid moving parts, parts that may become hot and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical connections.

### MAINTENANCE AND CARE

- Always perform regular inspections and maintenance on mounts and related fasteners.
- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent fasteners must be replaced.
- After washing the vehicle make sure to fully dry all surfaces.
- In areas with cold temperatures make sure to wash the product often to remove harmful materials used on road ways.
- Never use abrasive cleaners or polish compounds. Clean with a gentle soap and water. If you use wax use a non-abrasive automotive wax such as pure carnauba wax.

### WARNING

Some products have been designed to work together with factory rear sensor systems, factory forward facing sensor systems and factory air bags.

- Installation of some of these products may alter the factory sensor system performance.
- Factory sensors may read shackles or hooks protruding from the fairlead and or tow hooks.
- All sensor testing is completed by Go Rhino Products and or third party testing labs on modified vehicles.
- Sensor sensitivity, factory sensor housing, orientation, and operating conditions are all variables that will influence functionality of the sensors.
- Installation of some product may affect the factory air bag systems.
- Some products allow the use of third party products such as winches, shackles, hooks, etc. Follow the respective manufacturers operating instructions for use with our products.
- Make sure to fully understand the product, it's intended use and operation prior to use.
- Above all... be safe!

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## INSTALLATION INSTRUCTIONS

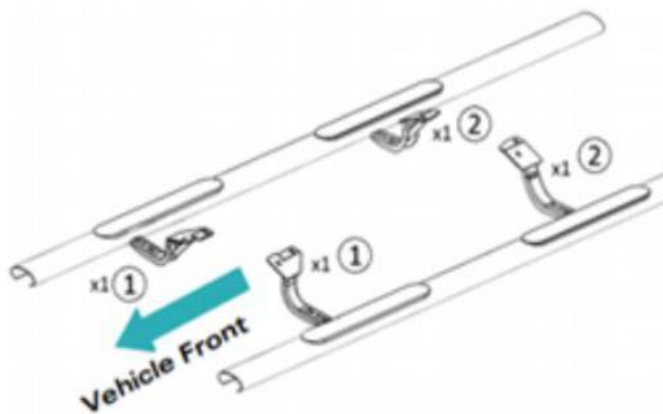
Item	Qty.	Part included in this list 6841365	
1	1	3912700AB	FRONT BRACKET
2		3912700BB	REAR BRACKET SET
3	6	341438	3/8" BOLT PLATE
4	2	3912701EA	5/16" BOLT PLATE
	1	KTE-3912705 -D	HARDWARE KIT
5	6	-	3/8" FLAT WASHER
6	6	-	3/8" LOCK WASHER
7	6	-	3/8" HEX NUT
8	4	-	5/16" FLAT WASHER
9	2	-	5/16" LOCK WASHER
10	2	-	5/16" X 3/4" HEX SCREW

### TOOL REQUIRED:

A. RATCHET

B. SOCKET: 9/16"

C. WRENCH: 9/16"



Qty.	Does not include parts within 6841365 (purchased separately)	
2	PART	SET SIDE BAR
12	PART	M8-1.25 X 30mm Metric Hex Head Sems Bolts
6	PART	U bracket (Channel)



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## INSTALLATION INSTRUCTIONS

1. Before beginning the installation read all instructions Carefully and verify that all the hardware is accounted for. If there are any listed part missing please notify your distributor immediately.
2. To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. We recommend to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.
3. The approximated installation time is 40 min.
4. Locate the holes in the rocket panel of the vehicle. Pic. 2

PIC 2



5. In the front drill, insert a 3/8" bolt plate into the car body so the plate is inside and the screw body is out. Slide the 5/16" bolt plate sideways until you can see the drill through the square hole. Attach the front bracket using 3/8" hex nut, flat and lock silver washer and also with the 5/16" hex bolt, the lock washer and two flat washers of the same side, **DO NOT TIGHT YET.** (pic 3, 4 & 5)



PIC 3

3/8" BOLT PLATE



PIC 4

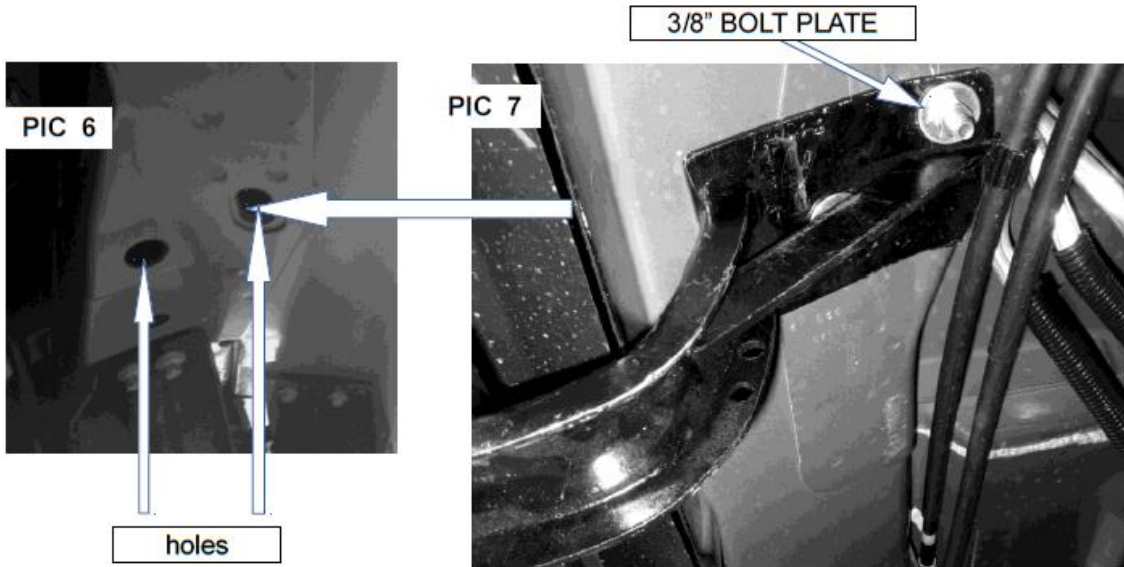


PIC 5

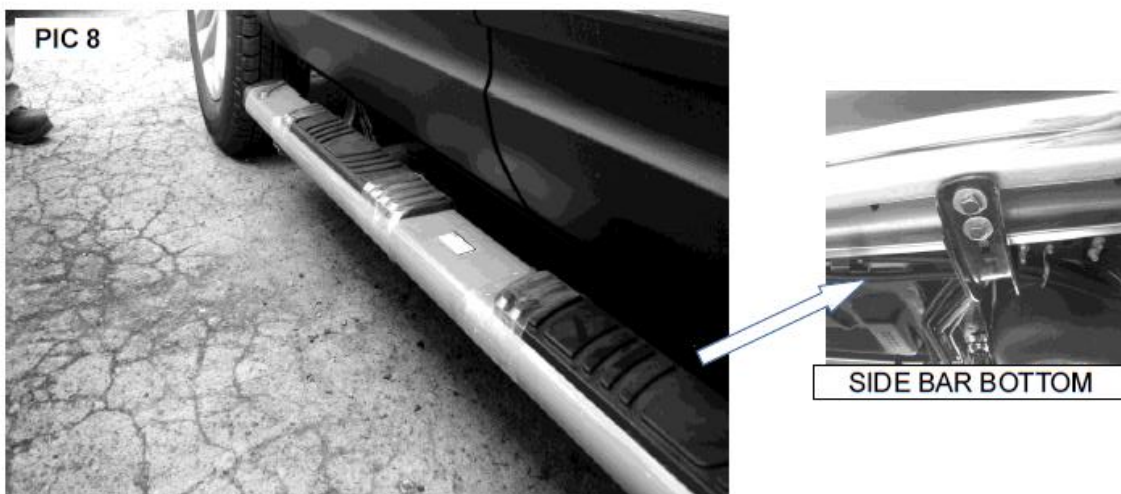
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## INSTALLATION INSTRUCTIONS

6. Insert two 3/8" bolt plates into the holes shown in picture 6. Place the rear bracket as picture 7 shows, and attach to the bolt plates inserted, using 3/8" Flat and lock silver washers and 3/8" hex nut. **DO NOT TIGHT YET.** (pic. 6 & 7)



7. Place the side bar on the installed brackets and attach whit "U" bracket from the side bar hardware kit. Attach with M8-1.25 X 30mm Metric Hex Head Sems Bolts. ( PIC 8)



8. Align the side bar and tight all the hardware.